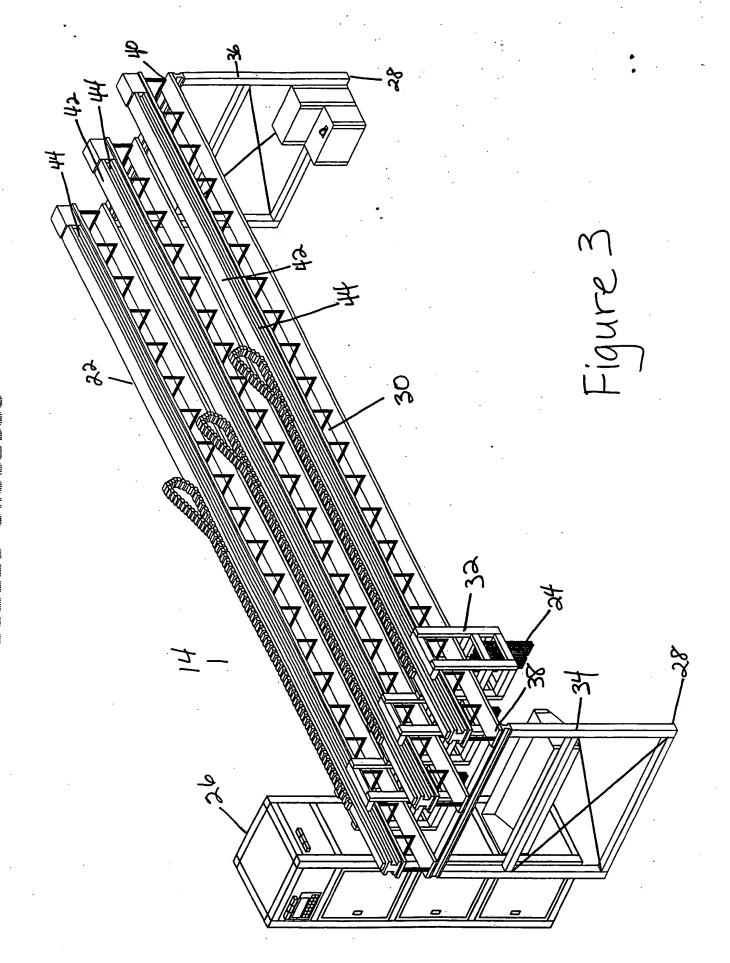


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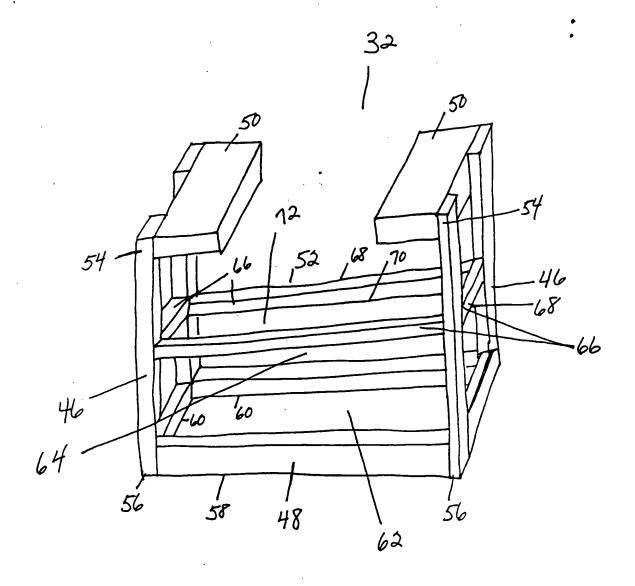
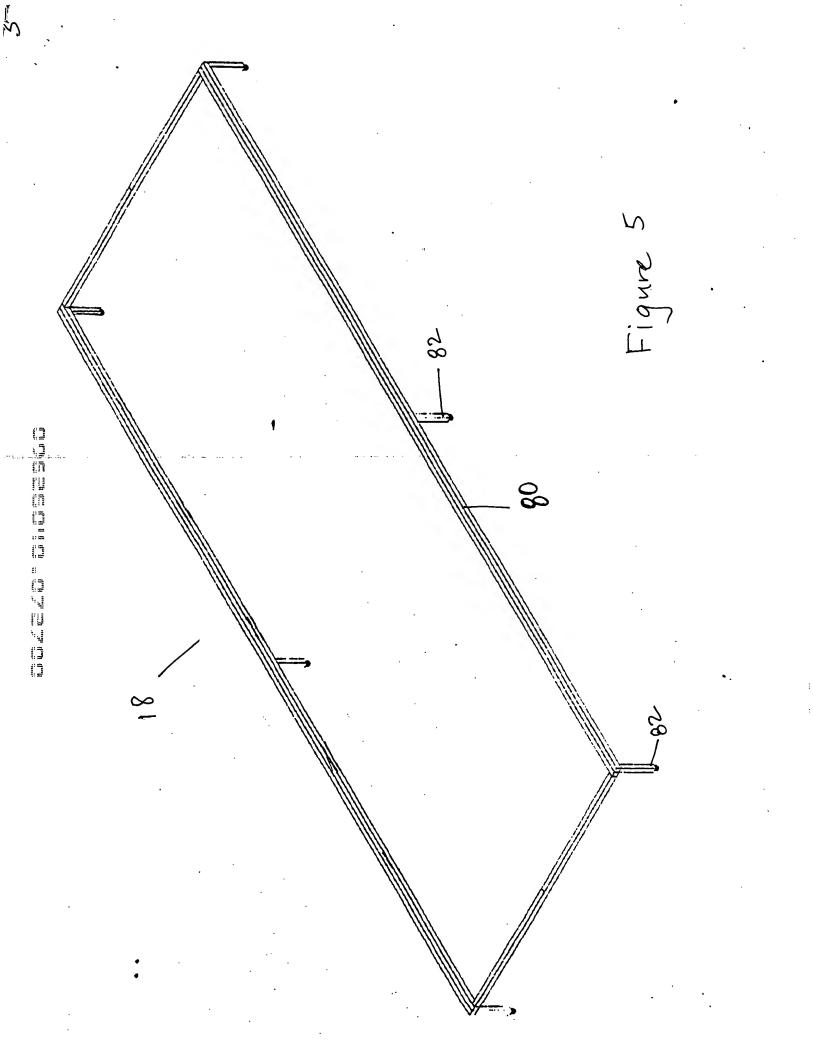
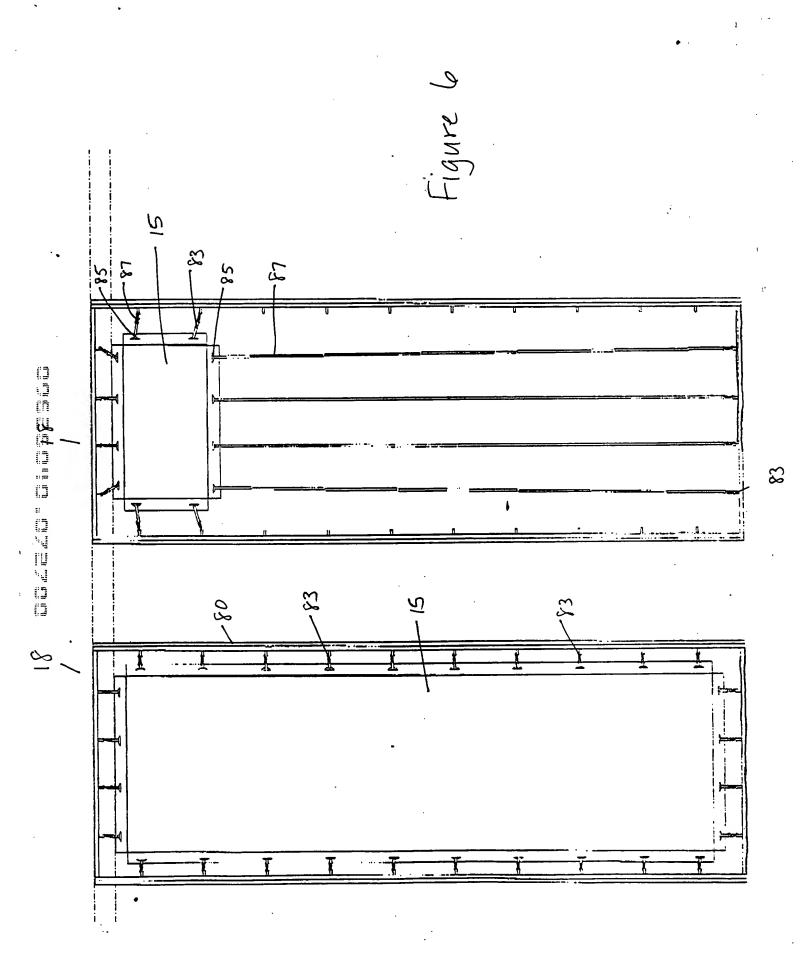
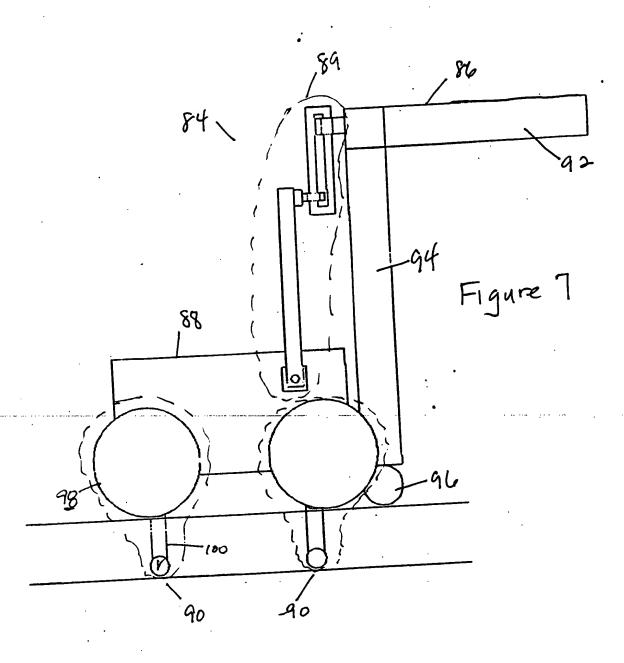
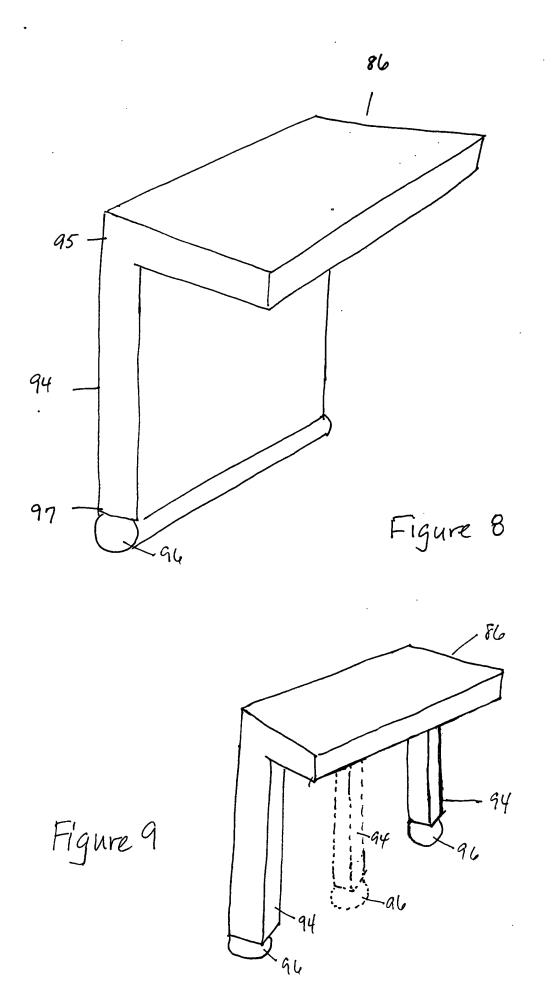


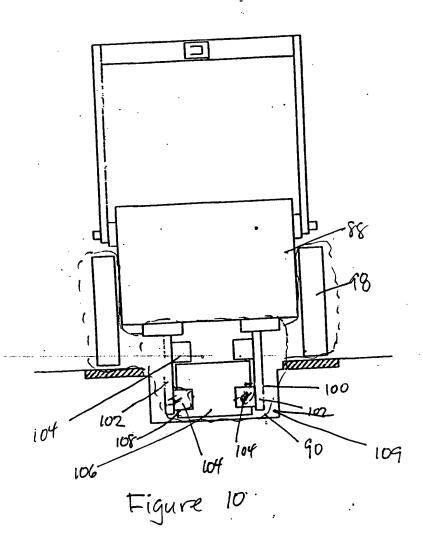
Figure 4

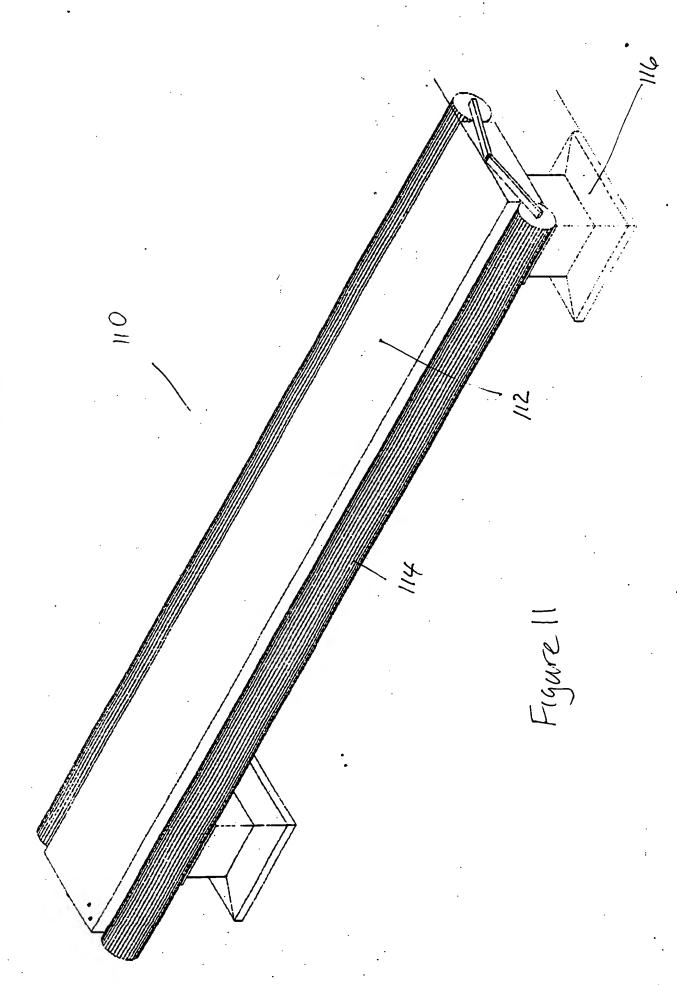












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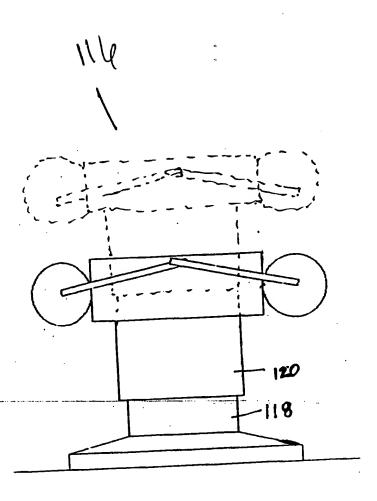
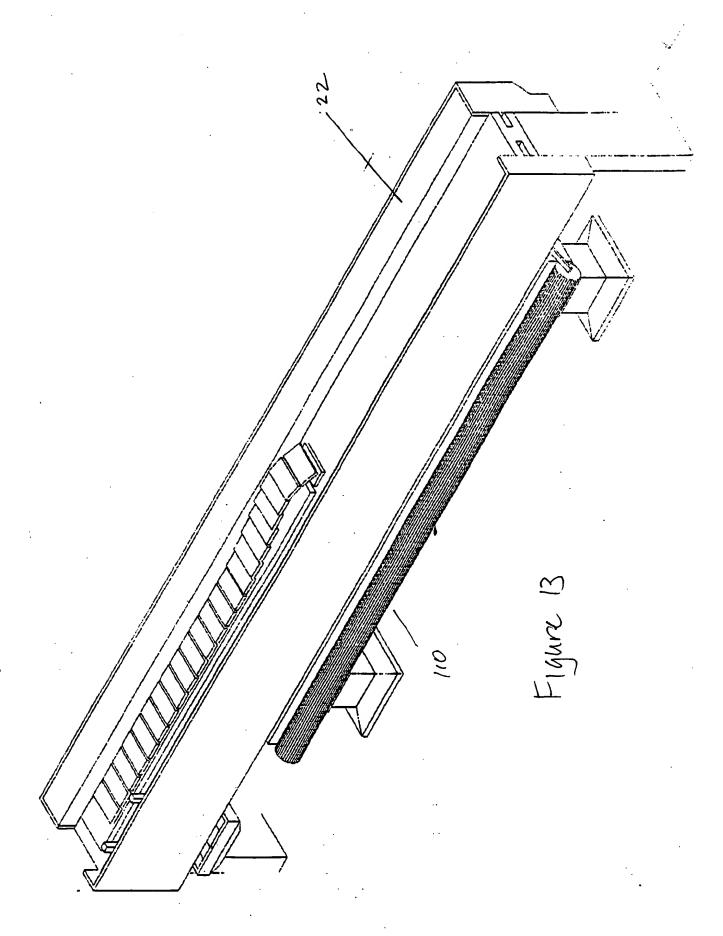
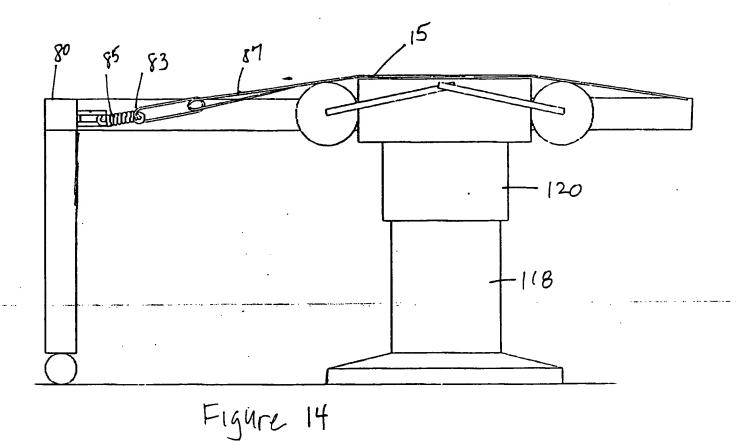


Figure 12





Preassembly of print substrate segments

-124

Editing the image -

Storing the image

128

Printing the image

--- 130

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Delivering the printed substrate to client

-- 132

Figure 15